# HANGAR 9°

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## Ultra Stick<sup>TM</sup> 40 ARF Assembly Manual

#### Hangar 9 Ultra Stick 40 ARF Assembly Manual

#### Notice

All instructions, warranties and other collateral documents are subject to change at the sole discretion of Horizon Hobby, Inc. For up-to-date product literature, visit http://www.horizonhobby.com and click on the support tab for this product.

#### Meaning of Special Language

The following terms are used throughout the product literature to indicate various levels of potential harm when operating this product:

**NOTICE**: Procedures, which if not properly followed, create a possibility of physical property damage AND a little or no possibility of injury.

**<u>CAUTION</u>**: Procedures, which if not properly followed, create the probability of physical property damage AND a possibility of serious injury.

**WARNING**: Procedures, which if not properly followed, create the probability of property damage, collateral damage, and serious injury OR create a high probability of superficial injury.

**WARNING**: Read the ENTIRE instruction manual to become familiar with the features of the product before operating. Failure to operate the product correctly can result in damage to the product, personal property and cause serious injury.

This is a sophisticated hobby product and NOT a toy. It must be operated with caution and common sense and requires some basic mechanical ability. Failure to operate this Product in a safe and responsible manner could result in injury or damage to the product or other property. This product is not intended for use by children without direct adult supervision. Do not attempt disassembly, use with incompatible components or augment product in any way without the approval of Horizon Hobby, Inc. This manual contains instructions for safety, operation and maintenance. It is essential to read and follow all the instructions and warnings in the manual, prior to assembly, setup or use, in order to operate correctly and avoid damage or serious injury.

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Intro

The sensational Hangar 9<sup>®</sup> Ultra Stick 40 ARF is tailormade for Sunday sport flying. Solidly constructed from durable, lightweight balsa and plywood, the Ultra Stick 40 boasts generous control surfaces that allow all kinds of out-of-sight aerobatics, like stall-defying slow flight, vertical rolls and more.

#### **Product Support**

For technical assistance with this product, please contact the appropriate Horizon Product Support office. This information is located in the back of this manual.

#### **Specifications**

Wingspan:	57.5 in (147 cm)
Length:	51.0 in (130 cm)
Wing Area:	700 sq in (715 with quad flaps)
Weight:	5.00-6.00 lb (2.30-2.70 kg)
Radio:	4-channel or greater
Engine:	.4046 2-stroke, .5682 4-stroke

#### **Included Parts Listing**

PACKAGED IN BOX			LANDING GEAR		
Fuselage	(1)		4mm wheel axles with (4) wheel collars	(2)	Main wheels
Right wing with aileron	(1)		8-32 x 5/8-inch Phillips machine screw	(2)	Landing gear to fuselage
Left wing with aileron	(1)		#8 flat washer	(2)	Landing gear to fuselage
Horizontal stabilizer with elevator	(1)		Pushrod connector with back and setscrew	(2)	Throttle and steering
Vertical fin with rudder	(1)		1.5mm x 17 <sup>3</sup> / <sub>4</sub> -inch pushrod	(2)	Throttle & steering
Right quad flap set	(1)		Aluminum landing gear	(1)	Main landing gear
Left quad flap set	(1)		2 <sup>1</sup> / <sub>2</sub> -inch (64mm) rubber wheels	(3)	Main landing gear and nose wheel option
LINKAGES AND CONTROL HARDWARE			Tail wheel wire with nylon bracket	(1)	
Nylon clevis	(6)	Ailerons, flaps, rudder and	1-inch (25mm) wheel	(1)	Tail wheel
		elevator	2mm wheel collar	(1)	Tail wheel
90-degree snap link	(6)	Ailerons, flaps, rudder and	4mm wheel collar	(4)	Main landing gear and nose gea
		elevator	4mm nose gear wire strut	(1)	Tricycle gear option
Clevis retainer tubing	(6)	Ailerons, flaps, rudder and	Nose gear steering arm	(1)	Tricycle gear option
0.4.1	(10)	elevator	Hex wrench: 1.5mm	(1)	Setscrews
CA hinges	(16)	Allerons, flaps, (rudder and elevator) pre-installed	ENGINE MOUNT		
2mm x 700mm pushrod	(2)	Elevator and rudder	Nylon engine mount	(2)	
2mm x 152mm pushrod	(4)	Aileron and flap	2 <sup>1</sup> /inch red plastic spinner with screws	(2)	
Pushrod guide tube	(2)	Throttle and steering	#8 silver flat washers	(1)	Engine to mount and mount to
2mm x 16mm machine screw	(12)	Control horns		(+)	firewall
Nylon control horn with backplate	(6)	Ailerons, flaps, rudder and elevator	6-32 x 3/4-inch socket head screws	(4)	Motor mount to firewall and engine to mount
Pushrod support tab	(1)	Nose wheel pushrod support	6-32 x 1 in socket head screw	(4)	Engine to mount
2 x 445mm pushrod	(2)	Throttle and steering	6-32 lock nuts	(4)	Engine to mount
Quick Connector	(2)	Throttle and steering	#6 Flat washer	(14)	Engine to mount, mount to firewall, and landing gear
11 oz (320cc) fuel tank	(1)		WING ASSEMBLY AND INSTALL ATION		
Silicone fuel line (red, green, clear)	(1)	Fuel tank	Nylon $1/4-20 \times 11/$ inch wing holts	(2)	Wing to fusalage
Tank stonner	(1)	Fuel tank	Wing bolt washer plate	(Z) (1)	Wing to fuseiage
Metal backing plate disk	(2)	Fuel tank	1/4-inch dowal rode	(1)	Wing to fusalage
3mm machine screw	(1)	Tank	Hardwood wing spar	( <i>2</i> ) (1)	wing to inserage
Clunk	(1)		1-inch white covering strip	(1)	Center wing joint
Aluminum tubing	(3)	Vent fill and overflow	i mon white covering stilb	(1)	
Balsa block	(1)	Fuel tank brace			
Daisa Diock	(1)	Fuel tallk brace			



#### **Contents of Kit and Parts Layout**

#### **Large Replacement Parts**

1.	HAN173001	Fuselage
2.	HAN173002	Wing Set with Standard Ailerons
3.	HAN173003	Tail Set
4.	HAN173004	Quad Flaps
5.	HAN173005	Aluminum Main Landing Gear
6.	HAN173006	Nose Wheel Strut with Wheel
7.	HAN173007	Spinner 2 <sup>1</sup> / <sub>4</sub> -inch, Red
8.	HAN173009	Pushrod Set
9.	HAN173010	Engine Mount
10.	HAN173013	Wheels $2^{1/2}$ -inch (3)
11	HAN173014	Tail Wheel Assembly

#### Small Replacement Parts (not shown)

HAN173008 HAN173011 HAN173012 HAN173015 HAN173016 Decal Sheet Fuel Tank 11 oz (320cc) Wheel Axles Complete Hardware Package Wood Parts

### igtarrow Safety Precautions and Warnings

Read and follow all instructions and safety precautions before use. Improper use can result in fire, serious injury and damage to property.

Age Recommendation: Not for children under 14 years. This is not a toy.

#### COMPONENTS

Use only with compatible components. Should any compatibility questions exist please refer to the product instructions, the component instructions or contact Horizon Hobby, Inc.

#### FLIGHT

Fly only in open areas to ensure safety. It is recommended flying be done at AMA (Academy of Model Aeronautics) approved flying sites. Consult local ordinances before choosing a flying location.

#### PROPELLER

Keep loose items that can get entangled in the propeller away from the prop, including loose clothing, or other objects such as pencils and screwdrivers. Especially keep your hands away from the propeller as injury can occur.

#### BATTERIES

#### Notes on Lithium Polymer Batteries

When used improperly, lithium polymer batteries are significantly more volatile than alkaline or Ni-Cd/Ni-MH batteries used in RC applications. Always follow the manufacturer's instructions when using and disposing of any batteries. Mishandling of Li-Po batteries can result in fire and rupture causing serious injury and damage.

#### SMALL PARTS

This kit includes small parts and should not be left unattended near children as choking and serious injury could result.

#### Safe Operating Recommendations

- Inspect your model before every flight to make certain it is airworthy.
- Be aware of any other radio frequency user who may present an interference problem.
- Always be courteous and respectful of other users of your selected flight area.
- Choose an area clear of obstacles and large enough to safely accommodate your flying activity.
- Make certain this area is clear of friends and spectators prior to launching your aircraft.
- Be aware of other activities in the vicinity of your flight path that could cause potential conflict.
- Carefully plan your flight path prior to launch.
- Abide by any and all established AMA National Model Aircraft Safety Code.

#### Important Information Regarding Warranty

Please read our Warranty and Liability Limitations in the back of this manual before building this product. If you as the purchaser or user are not prepared to accept the liability associated with the use of this Product, you are advised to return this Product immediately in new and unused condition to the place of purchase.

#### Using the Manual

This manual is divided into sections to help make assembly easier to understand, and to provide breaks between each major section. In addition, check boxes have been placed next to each step to keep track of each step completed. Steps with a single box ( $\Box$ ) are performed once, while steps with two or more boxes ( $\Box\Box$ ) indicate the step will require repeating, such as for a right or left wing panel, two servos, etc. Remember to take your time and follow the directions.

#### **UltraCote® Covering Colors**

<ul> <li>Black</li> </ul>	HANU874
White	HANU870
<ul> <li>True Red</li> </ul>	HANU866

#### **Before Starting Assembly**

Before beginning the assembly of your model, remove each part from its bag for inspection. Closely inspect the fuselage, wing panels, rudder and stabilizer for damage. If you find any damaged or missing parts, contact the place of purchase.

If you find any wrinkles in the covering, use a heat gun (HAN100) and a covering glove (HAN150) or covering iron (HAN101) with a sealing iron sock (HAN141) to remove them. Use caution while working around areas where the colors overlap to prevent separating the colors.

#### **Radio System Requirements**

#### Spektrum Radio System (recommended)

- DX6i 6-channel radio or greater with receiver (SPM6610)
- DS821 Digital Sport Servo (5) (JRPS821)
- Y-Harness (JSP98020) or 3-inch Servo Extension (2) (JSP98100) for receiver to aileron servo extensions
- Receiver Battery, 2300mAh 5-cell (JRPB5006)
- JR Switch, Chargeswitch (JRPA004)

#### Optional Items for Quad Flaps Installation

- DS821 Digital Sport Servo (JRPS821)
- DS821 Digital Sport Servo, Reverse (JRPS821R)
- 3-inch Servo Extension (2) (JSP98100) for receiver to servo extensions
- 9-inch Servo Extension (2) (JRPA097) for servo to servo extensions inside wing

#### Recommended Setup-2-Stroke Glow

- Evolution<sup>®</sup> .46NX with Muffler (EVOE0461)
- Evolution Propeller 11 x 5 (EV011050) or 11 x 6 (EV011060)
- Exhaust Diverter (DUB697) (optional)

#### Recommended Setup-4-Stroke Glow

- Saito<sup>™</sup> .82 AAC with Muffler (SAIE082A or SAIE082AGK)
- Evolution Propeller 13 x 8 (EV013080) or 14 x 6 (EV014060)
- Exhaust Diverter (DUB697) (optional)

#### Field Equipment Required

- Fuel (15% recommended)
- Propeller
- Long Reach Glow Plug Wrench (HAN2510)
- Metered Glow Driver with Ni-Cd & Charger (HAN7101)
- 2-Cycle Sport Plug (EVOGP1)
- Manual Fuel Pump (HAN118)

#### **Optional Field Equipment**

- Selfstick Weights, 6 oz (HAN3626)
- PowerPro 12V Starter (HAN161)
- 12V 7Ah Sealed Battery (HAN102)
- Power Panel (HAN106)
- Blue Block After Run Oil (EVOX1000)
- Cleaner and towels

#### **Tools and Supplies**

Drill	Epoxy brush		
Felt-tipped pen	Hook and loop tape		
Hobby knife with #11 blade	Low-tack tape		
Sandpaper	Mixing cup		
Mixing stick	Paper towel		
Phillips screwdriver: #1, #2	Pencil		
Pin vise	Pliers		
Rotary tool	Rubbing alcohol		
Ruler	Diagonal cutters		
String	Threadlock		
T-pin	Sanding drum		
Foam rubber, 1/4-inch (6mm)			
Nut driver or box wrench: 1/4-inch			
Box wrench to fit propeller nut			
Box end or open end wrench: 10mm (2)			
Hex wrench or ball driver: 1.5mm, 2.5mm, 3/32-inch, 9/64-inch			
Drill bit: 1/16-inch (1.5mm), 5 (3mm), 5/32-inch (4r 7/32-inch (5.5mm)	i/64-inch (2mm), 1/8-inch nm), 11/64-inch (4.5mm)		
Additional Requi	red Adhesives		

30-Minute Epoxy	(HAN8002)
Medium CA	(PAAPT02)
Thin CA	(PAAPT08)

#### Aileron Installation (Aileron Only)

#### **Required Parts**

Wing panel (right and left) Aileron, full length (right and left) CA hinge (8)

#### **Tools and Adhesives**

Drill bit: 1/16-inch (1.5mm) Pin vise Hobby knife with #11 blade Thin CA

**Note**: There are two wing configurations for your model standard two ailerons and quad flaps (ailer

model, standard two ailerons and quad flaps (ailerons with flaps). This section covers the installation of the ailerons for the two aileron versions of your model.

#### $\Box\Box$ Step 1

Check to make sure you have the correct aileron. The trim will match the bottom of the wing.



#### $\Box\Box$ Step 2

Use a pin vise and 1/16-inch (1.5mm) drill bit to drill a hole in the center of each hinge slot. Drill holes for both the aileron and wing.





#### $\Box\Box$ Step 3

Place a T-pin in the center of each hinge. Insert the hinges in the slots in the trailing edge of the wing. Try to align the slot in the hinge with the hole drilled in the previous step.





#### $\Box\Box$ Step 4

Use the hinges to place the aileron in position. Use a hobby knife to set the gap between the control surface and the wing. Also check that the aileron can move freely without rubbing at the wing tip.







#### $\Box\Box$ Step 5

Saturate each of the hinges with thin CA. Make sure to glue both the top and bottom. Once the CA has cured, gently pull on the aileron to make sure the hinges are secure. If not, apply more CA to the loose hinge.





*Note*: Do not use CA accelerator on the hinges. The CA must be allowed to soak into the hinge and surrounding wood.

#### $\Box\Box$ Step 6

Flex the aileron up and down a number of times to break in the aileron hinges.





**Step 7** Repeat Steps 1 through 6 to install the remaining aileron.

#### Aileron and Flap Installation (Quad Flap Only)

#### **Required Parts**

Wing panel (right and left) Flap (right and left) Aileron (right and left) CA hinge (8)

#### **Tools and Adhesives**

Drill bit: 1/16-inch (1.5mm) Pin vise Hobby knife with #11 blade Thin CA

#### $\Box\Box$ Step 1

Check to make sure you have the correct aileron. The trim will match the bottom of the wing.



*Note*: The flap and aileron have not been seperated at this time and are still taped together as shipped.

#### $\Box\Box$ Step 2

Use a pin vise and 1/16-inch (1.5mm) drill bit to drill a hole in the center of each hinge slot. Drill holes for both the aileron and wing. Also prepare the flap at this time.





#### $\Box\Box$ Step 3

Place a T-pin in the center of each hinge. Insert the hinges in the slots in the trailing edge of the wing. Try to align the slot in the hinge with the hole drilled in the previous step.





#### $\Box\Box$ Step 4

Use the hinges to place the aileron in position. Use a hobby knife to set the gap between the control surface and the wing. Also check that the aileron can move freely without rubbing at the wing tip.







#### $\Box\Box$ Step 5

Saturate each of the hinges with thin CA. Make sure to glue both the top and bottom. Once the CA has cured, gently pull on the aileron to make sure the hinges are secure. If not, apply more CA to the loose hinge.





#### $\Box\Box$ Step 6

Flex the aileron up and down a number of times to break in the aileron hinges.





#### $\Box\Box$ Step 7

Installing the flap follows the same procedure as the aileron. Position the flap, check the gap and that it doesn't hit the aileron and apply CA. Make sure to check the hinges and break them in.













#### □ Step 8

Repeat Steps 1 through 7 to attach the remaining aileron and flap to the wing.

#### Joining the Wing Panels

#### **Required Parts**

Wing panel (right and let)

) Wing joiner

#### **Tools and Adhesives**

30-minute epoxy Mixing stick Paper towel Low-tack tape Epoxy brush Mixing cup Rubbing alcohol Waxed paper

#### 🗆 Step 1

Mark the wing joiner and wing panel using a felt-tipped pen. This is so you can orient the joiner correctly in this section of the manual.



Mark a center line on the joiner. It should slide into each wing panel up to the line. If not, lightly sand the joiner so it fits correctly.







#### 🗆 Step 3

Use 30-minute epoxy to glue the joiner into the wing panels. Apply epoxy in the joiner pocket and all sides of the joiner, including the top and bottom edges. Also coat the exposed wood on the root rib with epoxy. Start with one panel, insert the joiner, then the opposite panel.















#### 🗆 Step 4

Make sure the wing panels fit tightly together. Clean any epoxy using a paper towel and rubbing alcohol. Use low-tack tape to keep the panels tightly together while the epoxy cures.









*Important*: Make sure the leading edge and trailing edges of the wing at the joint are aligned with each other.

**Note**: The wing has no dihedral. It will rest flat on your work surface while the epoxy cures. Make sure to cover your work surface with waxed paper so you don't accidentally glue the wing to your work surface.

#### Completing the Wing Assembly

#### **Required Parts**

Assembled wing	V
Covering	V

Wing bolt plate Wing dowel (2)

#### **Tools and Adhesives**

Hobby knife with #11 blade Covering iron Low-tack tape Felt-tipped pen 30-minute epoxy Ruler

#### 🗆 Step 1

Use a hobby knife to remove the covering to expose the holes in the wing bolt plate. Also remove the covering from one side of the plate. Leave a 1/16-inch (1.5mm) edge of covering around the perimeter as shown in the second photo.





Position the wing bolt plate on the wing, aligning the holes with those in the wing. Trace the outline of the plate onto the wing using a felt-tipped pen. Use a hobby knife and #11 blade to trim the covering from the wing 1/16-inch (1.5mm) inside the line drawn.







#### 🗆 Step 3

Use 30-minute epoxy to glue the wing bolt plate to the wing. Use low-tack tape to keep the plate secure while the epoxy cures. Use a covering iron to apply the covering over the seam between the wing panels.





#### □ Step 4

Use 30-minute epoxy to glue the wing dowels in the leading edge of the wing. Position them so they protrude 1/2-inch (13mm) from the leading edge.



*Hint*: Add a radius to the front edge of the dowels to make it easier to install them in the fuselage.



#### Horizontal Stabilizer Installation

#### **Required Parts**

Fuselage Wing assembly Stabilizer 1/4-20 x 1<sup>1</sup>/<sub>2</sub>-inch nylon wing bolt (2)

#### **Tools and Adhesives**

Ruler	Felt-t
Hobby knife with #11 blade	T-pin
30-minute epoxy	Flat b
Rubbing alcohol	Paper
Mixing cup	Epox
Mixing stick	

Felt-tipped pen T-pin Flat blade screwdriver Paper towels Epoxy brush

#### 🗆 Step 1

Install the wing by aligning the dowels from the wing into the holes in the fuselage.





#### 🗆 Step 2

Secure the wing using two nylon wing bolts. Tighten the bolts using a flat blade screwdriver.



#### 🗆 Step 3

Use a ruler to mark the center of the stabilizer. Do not use the covering as a guide as it may not be centered. Use a T-pin at the rear of the stabilizer as a pivot and to keep the stabilizer in position on the fuselage.





#### □ Step 4

Check the alignment of the stabilizer to the wing. Position the stabilizer so the measurements from the stabilizer tips to the wing tips are equal. Also check that the stabilizer is parallel to the wing. Lightly sand the stabilizer saddle if adjustments are required.





Use a felt-tipped pen to trace the outline of the fuselage on the stabilizer. Use a hobby knife and #11 blade to remove the covering from the center of the stabilizer 1/16-inch (1.5mm) inside the line drawn. Use 30-minute epoxy to glue the stabilizer to the fuselage. Use a paper towel and rubbing alcohol to remove any excess epoxy before it has a chance to fully cure. Allow the epoxy to cure before proceeding.





**Note**: Do not press on the knife when cutting the covering. Cutting into the wood of the stabilizer will weaken it and cause it to fail in flight.

#### **Vertical Fin Installation**

#### **Required Parts**

Fuselage

Vertical fin

#### **Tools and Adhesives**

Square Hobby knife with #11 blade Felt-tipped pen 30-minute epoxy

#### 🗆 Step 1

Insert the fin in the slot at the rear of the fuselage. Use a felttipped pen to trace the outline of the fuselage on the area of the fin that fits into the fuselage. Also trace the outline of the fin on the top of the fuselage.







#### 🗆 Step 2

Use a hobby knife and #11 blade to remove the covering from the fuselage and fin. Trim the covering 1/16-inch (1.5mm) inside the lines drawn on the fuselage, and 1/16-inch (1.5mm) below the line on the fin.





Use 30-minute epoxy to glue the fin to the fuselage. Use a square to check the alignment of the fin to the stabilizer while the epoxy cures to make sure it is aligned properly.



*Hint*: Use low-tack tape to hold the vertical fin in position until the epoxy fully cures.

#### Preparation for Tail Gear Installation

Required Parts Rudder

Tail gear wire

**Tools and Adhesives** 

Pin viseDrill bit: 1/8-inch (3mm)Felt-tipped penRuler30-minute epoxyPetroleum jellyHobby knife with #11 bladeSandpaper

Note: This section covers preparing the rudder for the tail gear wire. If you are building the tricycle version of this model, you can skip to the next section of the manual.

#### 🗆 Step 1

Measure up 7/8-inch (22mm) from the bottom of the rudder and mark it using a felt-tipped pen. Use a pin vise and 1/8inch (3mm) drill bit to drill a hole that is 1-inch (25mm) deep in the rudder.





#### 🗆 Step 2

Use a hobby knife and #11 blade to cut a groove from the hole in the rudder to the bottom of the rudder for the bearing on the tail gear wire to fit into.



#### $\Box$ Step 3

Lightly sand the end of the wire that will fit into the rudder. Apply a small amount of petroleum jelly to the top and bottom of the bearing to keep epoxy from entering the bearing.





#### 🗆 Step 4

Insert the tail gear wire into the rudder. It should fit as shown. Use 30-minute epoxy to glue only the wire entering the rudder into the fin.





#### **Rudder Installation**

#### **Required Parts**

Fuselage assembly CA hinge (2) Rudder assembly

#### **Tools and Adhesives**

Drill bit: 1/16-inch (1.5mm) Pin vise Hobby knife with #11 blade Thin CA T-pins

#### 🗆 Step 1

Use a pin vise and 1/16-inch drill bit to drill a hole in the center of each hinge on both the fin and rudder.





#### 🗆 Step 2

Insert a T-pin in the center of the two CA hinges. Slide the hinges into the fin.





**Note**: If you are installing the tail wheel, it will be necessary to enlarge the slot at the bottom of the fin to fit the tail gear bushing as shown below.



Fit the rudder to the fin. Use a hobby knife and #11 blade to check the hinge gap and that the rudder is not rubbing the top of the fin.







**Note**: If you are installing the tail wheel, use 30-minute epoxy to glue the tail gear bushing into the fuselage.

#### 🗆 Step 4

Use thin CA to glue the two hinges that secure the rudder and fin. Perform a pull test on the hinges and break them in at this time.







#### **Elevator Installation**

#### **Required Parts**

Fuselage assembly	CA hinge (6
Elevator	

#### **Tools and Adhesives**

Drill bit: 1/16-inch (1.5mm) Pin vise Thin CA T-pins Rotary tool with sanding drum (optional) Felt-tipped pen (optional)

Note: This first step is only necessary if you are installing the tail wheel. If you are building the tricycle version, skip to Step 2.

#### 🗆 Step 1

Position the elevator against the stabilizer. Use a felt-tipped pen to mark where the tail wheel wire rests against the elevator. Use a rotary tool and sanding drum to make a notch so the elevator does not bind against the wire.





#### 🗆 Step 2

Use a pin vise and 1/16-inch (1.5mm) drill bit to drill a hole in the center of each hinge slot in the stabilizer and elevator.





#### 🗆 Step 3

Insert a T-pin in the center of the six stabilizer hinges. Insert the hinges in the elevator as shown.





#### $\Box$ Step 4

Install the elevator against the stabilizer using the hinges. Set the hinge gap using a hobby knife and #11 blade. Saturate each hinge using thin CA. Allow the CA to fully cure before checking the hinges.





#### 🗆 Step 5

Flex the elevator up and down a number of times to break in the hinges.





#### **Radio Installation**

#### **Required Parts**

Fuselage assembly	Servo with hardware (3)	
Control horn (2)	Control horn backplate (2)	
Clevis retainer (2)	Clevis (2)	
Pushrod keeper (2)	Screw lock connector	
2-56 x 5/8-inch machine screw (4)		
Pushrod wire, 27 <sup>5</sup> / <sub>8</sub> -inch (700mm) (2)		

#### **Tools and Adhesives**

Phillips screwdriver: #1	Thin CA
Pliers	Diagonal cutter
Drill bit: 5/64-inch (2mm)	Pin vise
Threadlock	Felt-tipped pen

#### 🗆 Step 1

Use a #1 Phillips screwdriver to thread a servo mounting screw into each of the holes in the servo tray. Apply 2–3 drops of thin CA in each hole to harden the surrounding wood.





#### 🗆 Step 2

Use the hardware to mount the servos in the fuselage as shown. Slide a  $27^{5}/_{8}$ -inch (700mm) pushrod wire into the tube near the rudder servo. The wire will exit near the rudder as shown. Use a hobby knife and #11 blade to trim the covering so the wire can exit the fuselage.







#### 🗆 Step 3

Slide a clevis retainer on a clevis, then thread the clevis 12-turns on the pushrod wire. Connect the clevis to the control horn as shown. With the holes in the control horn aligned with the hinge line, use a felt-tipped pen to mark the mounting locations for the control horn mounting screws.







Use a pin vise and 5/64-inch (2mm) drill bit to drill the holes for the screws. Use 2–3 drops of thin CA to harden the holes. Secure the control horn to the rudder using two 2-56 x 5/8-inch machine screws and a control horn backplate.









#### 🗆 Step 5

Enlarge the holes in a 180-degree control horn that are 9/16inch (14mm) and 3/8-inch (9.5mm) from the center of the servo horn.



**Note**: If you are building the tail dragger version it is not necessary to enlarge the hole that is 3/8-inch (9.5mm) from the center of the servo horn.

*Note*: If you are building the tail dragger version, you can skip step 6.

#### $\Box$ Step 6

Use side cutters to remove the unused arms from the servo horn using diagonal cutters. Attach the pushrod connector to the inside hole of the servo arm as shown. Make sure to use threadlock on the nut so it doesn't vibrate loose.





With the rudder servo centered, attach the arm to the servo. With the rudder centered, use a felt-tipped pen to mark the pushrod wire where it crosses the outside hole of the servo horn. Use pliers to bend the wire 90-degrees at the mark.







#### 🗆 Step 8

Trim the wire 3/8-inch (9.5mm) above the bend. Use a pushrod keeper to secure the pushrod wire to the rudder servo horn.





#### 🗆 Step 9

Repeat Steps 2 through 8 to connect the elevator pushrod wire. When preparing the servo horn, use a hole that is 1/2-inch (13mm) from the center of the servo horn.





#### Aileron Servo Installation (Aileron only) or Flap Servo Installation (Quad Flap Version)

#### **Required Parts**

Wing assemblyControl horn (2)Servo with hardware (2)Pushrod keeper (2)Control horn backplate (2)Clevis (2)2-56 x 3/8 machine screw (4)Clevis retainer (2)Pushrod wire, 6-inch (152mm) (2)

#### **Tools and Adhesives**

Pin vise	Pliers
Diagonal cutters	Felt-tipped pen
Hobby knife with #11 blade	Thin CA
String	Weight
Phillips screwdriver: #1	
Drill bit: 1/16-inch (1.5mm),	5/64-inch (2mm)

**Note**: This section is for both the installation of the aileron servo (aileron only) and for the flap servo (quad flap) version of your model. The aileron servo for the quad flap version will be installed in the next section of the manual.

#### $\Box\Box$ Step 1

Use a hobby knife and #11 blade to remove the covering for the inboard servo in the bottom of the wing.



#### $\Box\Box$ Step 2

Tie a weight (wheel collar or nut) to a 12-inch (300mm) piece of string and lower it into the opening for the servo. Tip the wing up so the weight can be retrieved at the center of the wing as shown.





#### $\Box\Box$ Step 3

Tie the string around the servo lead. Pull the lead through the wing and out of the hole at the center.





#### $\Box\Box$ Step 4

Position the servo in the wing with the servo output shaft toward the aileron (or flap). Use a felt-tipped pen to mark the locations for the mounting screws. Use a pin vise and 1/16-inch (1.5mm) drill bit to drill the holes for the screws. Use 2–3 drops of thin CA to harden the surrounding wood.







#### $\Box\Box$ Step 5

Secure the servo in the wing using a #1 Phillips screwdriver and the hardware provided with the servo.



#### $\Box\Box$ Step 6

Slide a clevis retainer on a clevis, then thread the clevis 12-turns on a 6-inch (152mm) pushrod wire. Connect the clevis to the control horn as shown.





#### $\Box\Box$ Step 7

Use a pin vise and 5/64-inch (2mm) drill bit to enlarge the hole in the servo horn that is 1/2-inch (13mm) from the center of the horn. With the pushrod wire aligned 90-degrees to the hinge line and the holes in the control horn aligned with the hinge line, use a felt-tipped pen to mark the control surface for the control horn screws.





#### $\Box\Box$ Step 8

Use a pin vise and a 5/64-inch (2mm) drill bit to drill the two holes for the control horn screws. Apply 2–3 drops in each hole to harden the surrounding wood. Secure the control horn using two 2-56 x 5/8-inch machine screws and a control horn backplate. Tighten the screws using a #1 Phillips screwdriver.









#### $\Box\Box$ Step 9

With the control surface centered, use a felt-tipped pen to mark the pushrod where it crosses the hole of the servo horn. Use pliers to bend the pushrod 90-degrees at the mark.





#### □ □ Step 10

Use diagonal cutters to trim the pushrod wire 3/8-inch (9.5mm) above the bend. Secure the pushrod wire to the servo horn using a pushrod keeper. Use diagonal cutters to remove any unused servo arm from the servo horn.







**Step 11** Repeat Steps 1 through 10 to install the remaining servo.

#### Aileron Servo Installation (Quad Flap Version)

#### **Required Parts**

Wing assemblyControl horn (2)Servo with hardware (2)Pushrod keeper (2)Control horn backplate (2)Clevis (2)2-56 x 3/8 machine screw (4)Clevis retainer (2)9-inch (230mm) servo extension (2)Pushrod wire, 6-inch (152mm) (2)

#### **Tools and Adhesives**

Pin vise	Pliers	
Diagonal cutters	Felt-tipped pen	
Hobby knife with #11 blade	Thin CA	
String Weight		
Phillips screwdriver: #1		
Drill bit: 1/16-inch (1.5mm), 5/64-inch (2mm)		

**Note**: This section details the installation of the aileron servo when using quad flaps. You can skip this section if you are not building your model to use quad flaps.

#### $\Box\Box$ Step 1

Use string to secure a 9-inch (230mm) servo extension to the aileron servo.



#### $\Box\Box$ Step 2

Use a hobby knife and #11 blade to remove the covering for the outboard servo in the bottom of the wing. Tie a weight (wheel collar or nut) to a 12-inch (300mm) piece of string and lower it into the opening for the servo. Tip the wing up so the weight can be retrieved at the center of the wing as shown.







#### $\Box\Box$ Step 3

Position the servo in the wing with the servo output shaft to the aileron (or flap). Use a felt-tipped pen to mark the locations for the mounting screws. Use a pin vise and 1/16-inch (1.5mm) drill bit to drill the holes for the screws. Use 2–3 drops of thin CA to harden the surrounding wood.







#### $\Box\Box$ Step 4

Secure the servo in the wing using a #1 Phillips screwdriver and the hardware provided with the servo.



#### $\Box\Box$ Step 5

Slide a clevis retainer on a clevis, then thread the clevis 12-turns on a 6-inch (152mm) pushrod wire. Connect the clevis to the control horn as shown.





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#### $\Box\Box$ Step 6

Use a pin vise and 5/64-inch (2mm) drill bit to enlarge the hole in the servo horn that is 1/2-inch (13mm) from the center of the horn. With the pushrod wire aligned 90-degrees to the hinge line and the holes in the control horn aligned with the hinge line, use a felt-tipped pen to mark the control surface for the control horn screws.





#### $\Box\Box$ Step 7

Use a pin vise and a 5/64-inch (2mm) drill bit to drill the two holes for the control horn screws. Apply 2–3 drops in each hole to harden the surrounding wood. Secure the control horn using two 2-56 x 5/8-inch machine screws and a control horn backplate. Tighten the screws using a #1 Phillips screwdriver.









#### $\Box\Box$ Step 8

With the control surface centered, use a felt-tipped pen to mark the pushrod where it crosses the hole of the servo horn. Use pliers to bend the pushrod 90-degrees at the mark.





#### $\Box\Box$ Step 9

Use diagonal cutters to trim the pushrod wire 3/8-inch (9.5mm) above the bend. Secure the pushrod wire to the servo horn using a pushrod keeper.







**Note**: All the servos will face to the wing tips. You will need to use a reverse servo for one of the flap's servos or a computer radio for the flap servos to operate properly. Use diagonal cutters to remove the unused servo arms from the servo horns.





**Step 10** Repeat Steps 1 throught 9 to install the remaining servo.

#### Landing Gear Installation

#### **Required Parts**

Fuselage assembleLanding gearAxle with hardware (2)Main wheel, 2<sup>1</sup>/<sub>2</sub>-inch (63mm) (2)8-32 x 5/8-inch machine screw (2)Wheel collar with setscrew, 1/16-inchWheel collar with setscrew, 4mm (4)

#### **Tools and Adhesives**

ThreadlockFlat fileHobby knife with #11 bladeRulerPhillips screwdriver: #2Hex wrench: 1.5mm (included)Open-end wrench or socket: 10mm, 1/2-inch

#### $\Box\Box$ Step 1

Use a 10mm and 1/2-inch wrench or socket to attach the axle to the landing gear. File a flat on the axle that is the first 1/4-inch (6mm) and a 1/4-inch (6mm) wide area 1-inch (25mm) from the end of the axle.





#### $\Box\Box$ Step 2

Apply threadlock to the setscrew used in the 4mm wheel collar. Slide the wheel on the axle, then the wheel collar. Make sure to tighten the setscrew on the flat area of the axle made in the previous step.





#### 🗆 Step 3

Repeat Steps 1 and 2 to attach the remaining wheel. When installing the gear, note the angle of the gear. The angled edge will be to the rear of the fuselage when installed.





Measure back  $6^{5}/_{8}$ -inches (168mm) (tail dragger) or  $12^{1}/_{2}$ -inches (317mm) (tricycle gear) and use a hobby knife to expose the two blind nuts in the fuselage for attaching the main landing gear.

## 6<sup>5</sup>/<sub>8</sub>-inches (168mm) Tail dragger Tail dragger



#### 🗆 Step 5

Apply threadlock to the two  $8-32 \times 5/8$ -inch machine screws. Use the screws and a #2 Phillips screwdriver to attach the gear. Remember that the angled edge faces to the rear of the fuselage. You can attach the tail wheel to the tail gear at this time as well using a 1/16-inch wheel collar and setscrew.







#### **Engine Installation**

#### **Required Parts**

Fuselage assembly	#8 washer (4)	
#6 washer (4)	6-32 locknut (4)	
Engine	Plywood pushrod standoff	
Engine mount rail (right a	nd left)	
6-32 x 1-inch socket head screw (4)		
8-32 x 1-inch socket head screw (4)		
Pushrod tube, 13 <sup>3</sup> / <sub>4</sub> -inch (	(350mm) throttle	
Pushrod tube, 13 <sup>3</sup> / <sub>4</sub> -inch (350mm) nose gear steering		
Pushrod, 17 <sup>1</sup> / <sub>2</sub> -inch (445n	nm)	

#### **Tools and Adhesives**

Dr	rill bit: 9/64-inch (3.5mm),	5/32-inch (4mm)
Dr	rill	Nut driver: 5/16-inch
Fe	lt-tipped pen	Ruler
Sa	andpaper	Diagonal cutters
Н	obby knife with #11 blade	Medium CA
He	ex wrench: 1/8-inch, 7/64-i	nch

#### 🗆 Step 1

Use a hobby knife with a #11 blade to remove the covering to expose the blind nuts and opening for the fuel tank at the front of the fuselage.



**Note**: Steps 2 through 4 are for the installation of the nose gear steering pushrod tube. If you are building the tail dragger version skip to Step 5.

#### 🗆 Step 2

Use a hobby knife with a #11 blade to remove the covering for the nose gear steering pushrod. Refer to the photo for the location of the pre-drilled hole in the firewall.



#### 🗆 Step 3

Use sandpaper to roughen the first 1-inch (25mm) of each end on the  $13^{3}/_{4}$ -inch (350mm) nose gear pushrod rod tube. Also roughen a 1-inch (25mm) wide section that is 6-inches (152mm) from one end of the tube. Insert the tube in the hole drilled in the previous step.





#### □ Step 4

Position the tube flush with the firewall. Use medium CA to glue the pushrod tube. Use medium CA to glue the tube at the firewall and former. Slide the plywood pushrod standoff on the tube, but do not glue it at this time.







Attach the engine mount rails to the firewall using four 8-32 x 1-inch socket head screws and four #8 washers. Use a 1/8-inch hex wrench to tighten the screws. Leave them slightly loose so the mount rails can be moved to fit your particular engine.





*Note*: Step 6 is only necessary if you are installing a four-stroke engine. Skip to step 7 if you are installing a two-stroke engine.

#### 🗆 Step 6

Note the direction of the carburetor in relationship to the engine. It may be necessary to rotate the carburetor on your engine to match the photo.



#### 🗆 Step 7

Position the engine between the engine mount rails. Use a felttipped pen to mark the firewall where the throttle pushrod tube will be positioned.





#### 🗆 Step 8

Use a drill and 5/32-inch (4mm) drill bit to drill the firewall for the throttle pushrod tube.





Use sandpaper to roughen the first 1-inch (25mm) of each end on the  $13^{3}/_{4}$ -inch (350mm) throttle pushrod rod tube. Also roughen a 1-inch (25mm) wide section that is 6-inches (152mm) from one end of the tube.



#### $\Box$ Step 10

Insert the tube into the hole drilled earlier. The two-stroke will have the tube extended 3/4-inch (19mm) forward of the firewall, while the four-stroke will be flush with the firewall.





#### 🗆 Step 11

The tube will pass through the hole in the former in the fuselage. Trim the tube at the front edge of the servo tray using diagonal cutters. Use medium CA to glue the tube to the firewall and former.





#### □ Step 12

Position the engine so the drive washer is  $4^7/_8$ -inches (124mm) forward of the firewall. Use a pencil to transfer the locations for the engine mounting screws on the engine mount rails.





#### □ Step 13

Use a drill and 9/64-inch (3.5mm) drill bit to drill the four holes to mount the engine. It is suggested to use a drill press so the holes are straight in the mounting rails.



#### □ Step 14

Attach the bend in the  $17^{1}/_{2}$ -inch (445mm) pushrod to the carburetor arm on your engine.





#### □ Step 15

Secure the engine to the engine mount rails using four 6-32 x 1-inch socket head screws, four 6-32 locknuts and four #6 washers. Use a 7/65-inch hex wrench and 5/16-inch nut driver to tighten the hardware.





#### **Nose Gear Installation**

#### **Required Parts**

Fuselage assemblyWheel, 21/2-inch (63mm)Nose gear wireSteering armPushrod connector with hardwareWheel collar with setscrew, 4mm (4)Pushrod, 171/2-inch (445mm)

#### **Tools and Adhesives**

Flat file	Diagonal cutters
Threadlock	Ruler
Phillips screwdriver: #2	Medium CA
Hex wrench: 1.5mm (include	d)

**Note**: This section covers the installation of the nose gear for the tricycle version of your aircraft. If you have built the tail dragger version, you can skip this section of the manual.

#### 🗆 Step 1

File a flat on the axle that is the first 1/4-inch (6mm) and a 1/4-inch (6mm) wide area 1-inch (25mm) from the end of the axle.



Attach the nose wheel to the nose gear using two 4mm wheel collars and setscrews. Make sure to use threadlock on the setscrews so they don't vibrate loose.





#### 🗆 Step 3

Connect the bend in the  $17^{1}/_{2}$ -inch (445mm) pushrod to the nose gear steering arm. Use side cutters to remove the remaining arm as shown.



#### 🗆 Step 4

Slide the pushrod wire into the tube in the fuselage.



#### 🗆 Step 5

Slide the nose gear through the steering arm and into the engine mount. Position the gear so the coils do not touch the bottom of the fuselage. Align the wheel with the fuselage center line. With the arm positioned 5/8-inch (16mm) forward of the firewall, tighten the screw. This will leave a mark so a flat can be filed in the following steps.





Use a felt-tipped pen to mark the nose gear wire against the inside edges of the engine mount rails. Remove the nose gear wire and use a flat file to make flat areas for the wheel collars and steering arm so the gear doesn't twist on the steering arm or dislodge during hard landings.







#### 🗆 Step 7

Insert the gear and use two 4mm wheel collars and associated setscrews to secure the gear in the engine mount. Tighten the setscrews using a 1.5mm hex wrench. Tighten the screw in the steering at this time as well using a #2 Phillips screwdriver. Make sure to use threadlock on all the hardware so things don't vibrate loose.





#### 🗆 Step 8

Complete the nose gear installation by centering the nose gear and rudder servo. Tighten the setscrew in the pushrod connector using a 1.5mm hex wrench. The plywood pushrod standoff will naturally rest on the side of the fuselage at this time. Use medium CA to glue the standoff to the fuselage side.



#### Fuel Tank Assembly

#### **Required Parts**

Fuel tank	St
Aluminum tube (short)	Alı
Metal disk (small)	Me
Fuel tube, red	Fu
Fuel tube, pink	
3mm x 20mm machine screw	

Stopper Aluminum tube (long) Metal disk (large) Fuel tube, green

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#### **Tools and Adhesives**

Phillips screwdriver: #1

#### 🗆 Step 1

Locate the items necessary to assemble the fuel tank.



#### 🗆 Step 2

Slide the long and short aluminum tubes into the stopper. The holes for these tubes are pre-made in the stopper. Slide the metal disk (small) on the back of the stopper, while the metal disk (large) goes on the front of the stopper.







#### 🗆 Step 3

Use a #1 Phillips screwdriver to start the 3mm x 20mm machine screw. The screw only needs to be flush with the metal disk (small) at this time. Carefully bend the longer aluminum tube up at a 45-degree angle, being careful not to place a kink in the tube.







#### 🗆 Step 4

Slide the fuel tube (red) on the short aluminum tube. The clunk will fit on the opposite end of the tube. Insert the stopper in the tank and make sure the clunk can move freely inside the tank. If not, shorten the tube slightly so the clunk does not bind inside the tank.





Once the clunk line has been adjusted, tighten the 3mm x 20mm machine screw with a #1 Phillips screwdriver to secure the stopper in the tank. Place the pink fuel tube on the vent line, and the green fuel tube on the tube that goes to the clunk.



#### Throttle Pushrod Connection and Fuel Tank Installation

#### **Required Parts**

Fuselage assemblyFuel tank assemblyMufflerBalsa blockSpinner assemblyPropellerServo hornPushrod connector with hardwareFoam rubber, 1/4-inch (6mm)

#### **Tools and Adhesives**

Drill bit: 5/64-inch (2mm) Pin vise Phillips screwdriver, #1 Medium CA Hex wrench: 1.5mm (included) Box wrench (to fit propeller nut)

#### 🗆 Step 1

Use a pin vise and 5/64-inch (2mm) drill bit to enlarge the hole that is 1/2-inch (13mm) from the center of the servo horn.







Attach the pushrod connector to the hole in the servo arm as shown. Make sure to use threadlock on the nut so it doesn't vibrate loose.





#### 🗆 Step 3

With the throttle at the transmitter closed, close the carburetor. Tighten the setscrew in the pushrod connector to secure the throttle pushrod. Check the operation of the throttle using the radio and use the travel at the radio if necessary so the servo does not bind at full throttle. Remove any unused arms from the servo horn using diagonal cutters.



#### □ Step 4

Insert the fuel tank in the fuselage. If you have installed the nose gear, make sure the fuel tubes go on either side of the nose gear wire so the tank fits fully into the compartment. Use foam to keep the tank from moving in the fuselage. Glue the balsa block in place using medium CA to secure the tank.



#### 🗆 Step 5

Attach the muffler to your engine following the instructions provided with the engine. Connect the green fuel tube to the carburetor and the pink fuel tube to the muffler. Trim the lines if necessary so they don't interfere with the operation of the engine.





Install the propeller and spinner following the instructions provided with the engine. Never use an adjustable wrench to install the propeller nut as it will eventually round the corners of the nut, making it difficult to tighten or loosen in the future.





#### Final Radio Installation

#### **Required Parts**

Fuselage assemblyReceiverReceiver batterySwitch harnessHook and loop tape (not included)Foam rubber: 1/4-inch (6mm) (not included)

#### **Tools and Adhesives**

Hobby knife with #11 blade Phillips screwdriver: #1

#### 🗆 Step 1

Remove the covering from the side of the fuselage using a hobby knife and #11 blade. Insert the wires from the switch into the hole.



#### □ Step 2

Cut a piece of foam and place it in the bottom of the fuselage. The receiver and receiver battery will rest on this foam. Plug all the servos and extensions into the receiver. Isolate the battery and receiver using small pieces of foam. Cut a final piece of foam to fit over the receiver and receiver battery.





#### 🗆 Step 3

Mount the switch in the fuselage using the hardware included with the switch. The remote receiver is then mounted underneath the wing mounting plate using hook and loop tape. Route the wires from the remote receiver so it doesn't interfere with the operation of the servos.





#### **Center of Gravity**

An important part of preparing the aircraft for flight is properly balancing the model.

#### CAUTION: DO NOT INADVERTENTLY SKIP THIS STEP!

The recommended Center of Gravity (CG) location for the your model is  $3^{1}/_{2}$ - to 4-inches (89mm–101mm) back, or 25% of the chord, from the leading edge of the wing. Mark the location for the Center of Gravity on the bottom of the wing next to the fuselage as shown.

When balancing your model, support the plane upright at the marks made on the top of the wing with your fingers or a commercially available balancing stand. This is the correct balance point for your model. You might find you may be required to add a small amount of weight to either the front or back of the fuselage to achieve the correct balance.





After the first flights, the CG position can be adjusted for your personal preference.

#### **Control Throws**

**Note**: For information regarding the setup of the quad flap option, visit horizonhobby.com for details and programming guidelines.

#### 🗆 Step 1

Check the battery voltage on both the transmitter and the receiver battery packs. Do not fly below 4.3V on the transmitter if you are using a Spektrum transmitter that uses 4-cells to power the transmitter. Do not fly below 9.5V on the transmitter if you are using a JR or Spektrum transmitter that uses 8-cells to power the transmitter. Do not fly if the receiver pack is at or below 4.7V. To do so may crash your aircraft.

#### 🗆 Step 2

Check the movement of the elevator with the radio system. Moving the elevator stick toward the bottom of the transmitter will make the airplane elevator move up.

#### 🗆 Step 3

Check the movement of the ailerons with the radio system. Moving the aileron stick right will make the right aileron move up and the left aileron move down.

#### $\Box$ Step 4

Use a ruler to adjust the throw of the elevator, ailerons and rudder.

#### Ailoron Ligh Data

Alleron High Rate				
Up Down	$1^{1}/_{4}$ -inch $1^{1}/_{4}$ -inch	32mm 32mm	32 degrees 32 degrees	
Aileron Low	Rate			
Up Down	7/8-inch 7/8-inch	22mm 22mm	17 degrees 17 degrees	
Elevator Hig	h Rate			
Up Down	1 <sup>7</sup> / <sub>16</sub> -inch 1 <sup>7</sup> / <sub>16</sub> -inch	36mm 36mm	38 degrees 38 degrees	
Elevator Low Rate				
Up Down	7/8-inch 7/8-inch	22mm 22mm	16 degrees 16 degrees	
Rudder High	Rate			
Left Right	3-inch 3-inch	76mm 76mm	35 degrees 35 degrees	
Rudder Low Rate				
Left Right	2-inch 2-inch	51mm 51mm	24 degrees 24 degrees	
Flaps				
Up Down	$1^{1}/_{4}$ -inch $1^{1}/_{4}$ -inch	32mm 32mm	25 degrees 25 degrees	

**Note:** Measurements are taken at the inner or widest point on the control surface.

These are general guidelines measured from our own flight tests. You can experiment with higher rates to match your preferred style of flying.

Note: Travel Adjust, Sub-Trim and Dual Rates are not listed and should be adjusted according to each individual model and preference.

Once all control throws are set, shrink the tubing at all the clevises to keep them from opening up during flight. Use caution not to damage the covering around the control horn by applying too much heat.

#### **Quad Flaps**

The quad flap option allows your Ultra Stick 40 to perform in ways that are just not possible with the conventional ailerons-only setup. With the guad flaps and a computer radio, different wing configurations can be programmed to extend the flight performance envelope. Plus, it's a great way to learn more about your computer radio. Some of these configurations include:

CROW



#### What is Crow?

Ailerons up, flaps down, elevator down.

#### What does Crow do?

Crow is a very high-drag configuration commonly used as dive brakes to prevent the airplane from building up speed during steep descents/dives. Crow is great for bleeding off excess airspeed and/or altitude, making short landings from high altitudes possible. With a little practice, it's easy to shoot landings in front of yourself from 500 feet or more of altitude and just 100 feet downwind from where you're standing. Just deploy Crow, push the nose straight down, and then pull elevator to level at about 10 feet and land right in front of yourself at a slow walking speed. The drag caused from Crow will prevent the Ultra Stick from gaining speed on the down line and, when the airplane is pulled to level, it will slow to a crawl within a short distance.

Another favorite maneuver that Crow allows is to fly nose high at very slow speeds with a high angle of attack (nearly 45°). Use full up elevator and jockey the throttle position to maintain level flight. This maneuver is sometimes called a Harrier. With crow activated, the Ultra Stick 40 has reduced tendency to tip stall. This is because the up ailerons at the

tips of the wings (washout) help to keep the wing tips from stalling. Use the rudder only to steer the Ultra Stick during this maneuver and be careful if you turn off the Crow at these slow, high angle-of-attack speeds, as there may not be enough airspeed to fly in the conventional mode.

Anytime Crow is activated, the nose pitches up slightly, so it's recommended to mix some down elevator (about 5/8inch) whenever Crow is used.

#### First flight profile with Crow

On the first test flights, deploy the Crow at fairly high altitudes at various throttle settings to get a feel for what effects Crow has.

You'll likely notice some reduction in roll control (ailerons) and the extra drag will drastically slow the airplane, no matter what throttle position or maneuver you're doing. Check to see if the nose pitches up or down and adjust the elevator mixing value after landing if necessary. Try some steep descents with Crow and notice that the Ultra Stick 40 builds up very little speed on the way down. Now go ahead and shoot some landings with Crow activated. You'll likely come up way short on your first few full Crow landings, so don't be surprised if you've got to add throttle. With a little practice, you'll confidently be able to do full-up elevator, tailfirst landings.

On your first attempts to do the Harrier, start high. Deploy Crow and throttle back to idle: then, start adding up elevator smoothly. As full-up elevator is reached, increase the throttle just enough to maintain altitude. You can fly around in the nose-high attitude using rudder only to steer and, with some practice, you'll be doing Harrier landings with ease.

#### What to watch out for

In Crow, the wing tips are effectively washed out due to the fact that the up ailerons reduce the tendency to tip stall, making for very stable slow flight when the airplane is upright. When inverted or when doing outside maneuvers, this wash-out effectively becomes wash-in (ailerons are down) and, if you're not careful, a tip stall can occur. Be careful when flying inverted or doing outside maneuvers with Crow deployed as an unexpected tip stall could occur.

Also, when doing high angle-of-attack flight or the Harrier at very slow speeds, it's recommended that you keep the crow turned on. Crow allows the Ultra Stick 40 to actually fly slower and at higher angles of attack than in the conventional configuration.



#### What is elevator-to-flaps?

An up-elevator command causes the flaps to go down, while a down elevator command causes the flaps to go up.

#### What does elevator-to-flap do?

Elevator-to-flap mixing causes more aggressive pitching when elevator is applied, making for tighter inside and outside loops. Using the recommended throws, the Ultra Stick 40 is capable of very tight 15-foot diameter loops.

#### First flight profile

It's a good idea to start up high then turn on the elevatorto-flap mixing to get accustomed to the increased pitch (elevator) sensitivity. You may find it necessary to increase the elevator expo to tame the aggressiveness around center. Now try some full-up loops first with the mixing on and then off to see just how effective elevator-to-flaps can be. With practice, you can bring these tight loops right down to the deck and even do tight head-high outside loops.

#### Things to watch out for

The only real place you may run into trouble here is getting used to the increased pitch sensitivity and thus over-control the airplane. Just take it easy, staying high enough that you can handle making at least two mistakes until you're comfortable with the way the Ultra Stick 40 responds. Later you may want to try differing amounts of flap travel with elevator to see the effects.

#### AILERON-TO-FLAPS



#### What is aileron-to-flap?

An aileron input causes the flaps to operate in the same direction as ailerons (i.e., a right aileron input causes the right aileron and right flap to go up and the left aileron and left flap to go down).

#### What does it do?

Aileron-to-flap mixing gives a more aggressive roll rate for doing rapid rolls. This mix also increases the rotation rate of snaps, spins, or any other maneuver that uses ailerons.

#### First flight profile

Start high and turn on the aileron-to-flap mix. Now do a couple of full-deflection, high-rate rolls and note the difference in roll rate. You should see about a 30% increase in roll speed. Now try a couple of snaps (full up, full right aileron, and full right rudder). You'll find snaps and spins tighter, faster, and more aggressive.

#### What to watch out for

Be careful not to over-control the ailerons on your first attempts.

#### SHORT TAKEOFF FLAPS



#### What is short takeoff flaps?

The flaps are set to a down position.

#### What does it do?

Short takeoff flaps create a high-lift wing that allows the Ultra Stick to do very short takeoffs, in some instances (with a powerful engine and from asphalt) within the length of the fuselage.

#### First flight profile

After you have become comfortable with the flight characteristics of your Ultra Stick 40, it's time to give the short takeoff flaps a try. On the runway drop the flaps, then when you're ready, punch the throttle and hold some up elevator. Be ready for the Ultra Stick to break ground and head for the skies! It's important to release up elevator when the airplane breaks ground, then turn off the flaps to resume flights. On later flights try holding full up elevator to shorten the roll-out even more.

#### What to Watch Out For

On your first flap takeoffs, you may be surprised at just how quickly the Ultra Stick 40 pops off the ground, especially with a strong engine. Be ready to release any up elevator quickly. Also, you'll notice that the flap causes the nose to pitch up a bit. We normally don't recommend mixing in elevator compensation (a bit of down elevator), as the intention of short takeoff flaps is to get off the ground in as short a distance as possible. Just turn off the flap shortly after takeoff.

#### **Flight Preparations**

Flight preparations must be checked each time you travel to the flying field. Because your model will encounter a variety of situations, it is best to keep an eye on the various components of your model to keep it in the best flying condition.

#### $\hfill\square$ Checking the Frequency

When using a 2.4GHz radio system, follow the guidelines for use of these radio systems at your particular field.

#### $\Box$ Checking the Controls

Before starting your engine, check to make sure the controls are operating in the correct directions and the linkages and surfaces are not binding anywhere. Also look at the clevises and clevis retainers to make sure they are secure and will not come loose or fail in flight.

#### $\Box$ Fueling your Model

Fill the fuel tank with the proper fuel. Fill the tank by connecting the fuel pump to the line going to the needle valve or to the fuel dot on the side of the cowling. Disconnect the fuel line attached to the pressure fitting of the muffler; your tank is full when fuel begins to run out of the pressure line. Reconnect the fuel lines to the needle valve assembly or insert the plug into the fuel dot and connect the line to the muffler.

**Note**: It is very important to reconnect the lines to the correct place. If they are reconnected incorrectly, the engine will not run properly.

#### Safety Do's and Don'ts for Pilots

- Ensure that your batteries have been properly charged prior to your initial flight.
- Keep track of the time the system is turned on so you will know how long you can safely operate your system.
- Perform a ground range check prior to the initial flight of the day. See the "Daily Flight Checks Section" for information.
- Check all control surfaces prior to each takeoff.
- Do not fly your model near spectators, parking areas or any other area that could result in injury to people or damage of property.
- Do not fly during adverse weather conditions. Poor visibility can cause disorientation and loss of control of your aircraft. Strong winds can cause similar problems.
- Do not point the transmitter antenna directly toward the model. The radiation pattern from the tip of the antenna is inherently low.
- Do not take chances. If at any time during flight you observe any erratic or abnormal operation, land immediately and do not resume flight until the cause of the problem has been ascertained and corrected. Safety can never be taken lightly.

#### **Dual Rate Recommendations**

- We recommend that the rudder dual rate be set to Low for takeoff to help minimize overcorrection during the takeoff roll.
- We recommend the rudder dual rate be set to High for landing to help maintain heading as the model transitions from flying speed to taxi speeds.
- Elevator and Aileron dual rates should be adjusted for personal feel and also if there is any unusual wind conditions.

#### **Daily Flight Checks**

#### 🗆 Step 1

Check the battery voltage on both the transmitter and the receiver battery packs. Do not fly below 4.3V on the transmitter if you are using a Spektrum transmitter that uses 4-cells to power the transmitter. Do not fly below 9.5V on the transmitter if you are using a JR or Spektrum transmitter that uses 8-cells to power the transmitter. Do not fly if the receiver pack is at or below 4.7V. To do so may crash your aircraft.

*Note*: When you check these batteries, ensure that you have the polarities correct on your expanded scale voltmeter.

#### 🗆 Step 2

Check all hardware (linkages, screws, nuts, and bolts) prior to each day's flight. Be sure that binding does not occur and that all parts are properly secured.

#### 🗆 Step 3

Ensure that all surfaces are moving in the proper manner.

#### 🗆 Step 4

Perform a ground range check before each day's flying session.

#### $\Box$ Step 5

Prior to starting your aircraft, turn off your transmitter, then turn it back on. Do this each time you start your aircraft. If any critical switches are on without your knowledge, the transmitter alarm will warn you at this time.

#### 🗆 Step 6

Check that all trim levers are in the proper location.

#### 🗆 Step 7

All servo pigtails and switch harness plugs should be secured in the receiver. Make sure that the switch harness moves freely in both directions.

#### Safety, Precautions and Warnings

As the user of this product, you are solely responsible for operating it in a manner that does not endanger yourself and others or result in damage to the product or the property of others.

Carefully follow the directions and warnings for this and any optional support equipment (chargers, rechargeable battery packs, etc.) that you use.

This model is controlled by a radio signal that is subject to interference from many sources outside your control. This interference can cause momentary loss of control so it is necessary to always keep a safe distance in all directions around your model, as this margin will help to avoid collisions or injury.

- Always operate your model in an open area away from cars, traffic or people.
- Avoid operating your model in the street where injury or damage can occur.
- Never operate the model out into the street or populated areas for any reason.
- Never operate your model with low transmitter batteries.
- Carefully follow the directions and warnings for this and any optional support equipment (chargers, rechargeable battery packs, etc.) that you use.
- Keep all chemicals, small parts and anything electrical out of the reach of children.
- Moisture causes damage to electronics. Avoid water exposure to all equipment not specifically designed and protected for this purpose.

#### Warranty and Repair Policy

#### WARRANTY PERIOD

Exclusive Warranty- Horizon Hobby, Inc., (Horizon) warranties that the Products purchased (the "Product") will be free from defects in materials and workmanship at the date of purchase by the Purchaser.

#### LIMITED WARRANTY

## Horizon reserves the right to change or modify this warranty without notice and disclaims all other warranties, express or implied.

(a) This warranty is limited to the original Purchaser ("Purchaser") and is not transferable. REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. This warranty covers only those Products purchased from an authorized Horizon dealer. Third party transactions are not covered by this warranty. Proof of purchase is required for all warranty claims.

(b) Limitations- HORIZON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCT. THE PURCHASER ACKNOWLEDGES THAT THEY ALONE HAVE DETERMINED THAT THE PRODUCT WILL SUITABLY MEET THE REQUIREMENTS OF THE PURCHASER'S INTENDED USE.

(c) Purchaser Remedy- Horizon's sole obligation hereunder shall be that Horizon will, at its option, (i) repair or (ii) replace, any Product determined by Horizon to be defective. In the event of a defect, these are the Purchaser's exclusive remedies. Horizon reserves the right to inspect any and all equipment involved in a warranty claim. Repair or replacement decisions are at the sole discretion of Horizon. This warranty does not cover cosmetic damage or damage due to acts of God, accident, misuse, abuse, negligence, commercial use, or modification of or to any part of the Product. This warranty does not cover damage due to improper installation, operation, maintenance, or attempted repair by anyone other than Horizon. Return of any Product by Purchaser must be approved in writing by Horizon before shipment.

#### DAMAGE LIMITS

HORIZON SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCT, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY. Further, in no event shall the liability of Horizon exceed the individual price of the Product on which liability is asserted. As Horizon has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly, the user accepts all resulting liability.

If you as the Purchaser or user are not prepared to accept the liability associated with the use of this Product, you are advised to return this Product immediately in new and unused condition to the place of purchase.

Law: These Terms are governed by Illinois law (without regard to conflict of law principals).

#### Warranty Services

#### **QUESTIONS, ASSISTANCE, AND REPAIRS**

Your local hobby store and/or place of purchase cannot provide warranty support or repair. Once assembly, setup or use of the Product has been started, you must contact Horizon directly. This will enable Horizon to better answer your questions and service you in the event that you may need any assistance. For questions or assistance, please direct your email to productsupport@horizonhobby.com, or call 877.504.0233 toll free to speak to a Product Support representative. You may also find information on our website at www.horizonhobby.com.

#### **INSPECTION OR REPAIRS**

If this Product needs to be inspected or repaired, please use the Horizon Online Repair Request submission process found on our website or call Horizon to obtain a Return Merchandise Authorization (RMA) number. Pack the Product securely using a shipping carton. Please note that original boxes may be included, but are not designed to withstand the rigors of shipping without additional protection. Ship via a carrier that provides tracking and insurance for lost or damaged parcels, as Horizon is not responsible for merchandise until it arrives and is accepted at our facility. An Online Repair Request is available at www.horizonhobby.com http://www.horizonhobby.com under the Repairs tab. If you do not have internet access, please contact Horizon Product Support to obtain a RMA number along with instructions for submitting your product for repair. When calling Horizon, you will be asked to provide your complete name, street address, email address and phone number where you can be reached during business hours. When sending product into Horizon, please include your RMA number, a list of the included items, and a brief summary of the problem. A copy of your original sales receipt must be included for warranty consideration. Be sure your name, address, and RMA number are clearly written on the outside of the shipping carton.

Notice: Do not ship batteries to Horizon. If you have any issue with a battery, please contact the appropriate Horizon Product Support office.

#### WARRANTY INSPECTION AND REPAIRS

To receive warranty service, you must include your original sales receipt verifying the proof-of-purchase date. Provided warranty conditions have been met, your Product will be repaired or replaced free of charge. Repair or replacement decisions are at the sole discretion of Horizon.

#### NON-WARRANTY REPAIRS

Should your repair not be covered by warranty the repair will be completed and payment will be required without notification or estimate of the expense unless the expense exceeds 50% of the retail purchase cost. By submitting the item for repair you are agreeing to payment of the repair without notification. Repair estimates are available upon request. You must include this request with your repair. Non-warranty repair estimates will be billed a minimum of ½ hour of labor. In addition you will be billed for return freight. Horizon accepts money orders and cashiers checks, as well as Visa, MasterCard, American Express, and Discover cards. By submitting any item to Horizon for inspection or repair, you are agreeing to Horizon's Terms and Conditions found on our website under the Repairs tab.

#### **UNITED STATES**

(Electronics and engines) Horizon Service Center 4105 Fieldstone Rd Champaign, Illinois 61822 USA productsupport@horizonhobby.com 877-504-0233 Online Repair Request visit: www.horizonhobby.com/repairs

(All other products) Horizon Product Support 4105 Fieldstone Rd Champaign, Illinois 61822 USA productsupport@horizonhobby.com 877-504-0233

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#### Compliance Information for the European Union

### INSTRUCTIONS FOR DISPOSAL OF WEEE BY

This product must not be disposed of with other waste. Instead, it is the user's responsibility to dispose of their waste equipment by handing it over to a designated collection point for the recycling of waste electrical and electronic equipment. The separate collection and recycling of your waste equipment at the time of disposal will help to conserve natural resources and ensure that it is recycled in a manner that protects human health and the environment. For more information about where you can drop off your waste equipment for recycling, please contact your local city office, your household waste disposal service or where you purchased the product.

#### Academy of Model Aeronautics National Model Aircraft Safety Code

#### Effective January 1, 2011

#### A. GENERAL

A model aircraft is a non-human-carrying aircraft capable of sustained flight in the atmosphere. It may not exceed limitations of this code and is intended exclusively for sport, recreation and/ or competition. All model flights must be conducted in accordance with this safety code and any additional rules specific to the flying site.

1. Model aircraft will not be flown:

(a) In a careless or reckless manner.

(b) At a location where model aircraft activities are prohibited.

2. Model aircraft pilots will:

(a) Yield the right of way to all man carrying aircraft.

b) See and avoid all aircraft and a spotter must be used when appropriate. (AMA Document #540-D-See and Avoid Guidance.)(c) Not fly higher than approximately 400 feet above ground level within three (3) miles of an airport, without notifying the airport operator.

(d) Not interfere with operations and traffic patterns at any airport, heliport or seaplane base except where there is a mixed use agreement.

(e) Not exceed a takeoff weight, including fuel, of 55 pounds unless in compliance with the AMA Large Model Aircraft program. (AMA Document 520-A)

(f) Ensure the aircraft is identified with the name and address or AMA number of the owner on the inside or affixed to the outside of the model aircraft. (This does not apply to model aircraft flown indoors).

(g) Not operate aircraft with metal-blade propellers or with gaseous boosts except for helicopters operated under the provisions of AMA Document #555.

(h) Not operate model aircraft while under the influence of alcohol or while using any drug which could adversely affect the pilot's ability to safely control the model.

(i) Not operate model aircraft carrying pyrotechnic devices which explode or burn, or any device which propels a projectile or drops any object that creates a hazard to persons or property.

Exceptions:

- Free Flight fuses or devices that burn producing smoke and are securely attached to the model aircraft during flight.
- Rocket motors (using solid propellant) up to a G-series size may be used provided they remain attached to the model during flight. Model rockets may be flown in accordance with the National

Model Rocketry Safety Code but may not be launched from model aircraft.

• Officially designated AMA Air Show Teams (AST) are authorized to use devices and practices as defined within the Team AMA Program Document (AMA Document #718).

(j) Not operate a turbine-powered aircraft, unless in compliance with the AMA turbine regulations. (AMA Document #510-A).

3. Model aircraft will not be flown in AMA sanctioned events, air shows or model demonstrations unless:

(a) The aircraft, control system and pilot skills have successfully demonstrated all maneuvers intended or anticipated prior to the specific event.

(b) An inexperienced pilot is assisted by an experienced pilot.

4. When and where required by rule, helmets must be properly worn and fastened. They must be OSHA, DOT, ANSI, SNELL or NOCSAE approved or comply with comparable standards.

#### **B. RADIO CONTROL (RC)**

- 1. All pilots shall avoid flying directly over unprotected people, vessels, vehicles or structures and shall avoid endangerment of life and property of others.
- 2. A successful radio equipment ground-range check in accordance with manufacturer's recommendations will be completed before the first flight of a new or repaired model aircraft.
- At all flying sites a safety line(s) must be established in front of which all flying takes place (AMA Document #706-Recommended Field Layout):

(a) Only personnel associated with flying the model aircraft are allowed at or in front of the safety line.

(b) At air shows or demonstrations, a straight safety line must be established.

(c) An area away from the safety line must be maintained for spectators.

(d) Intentional flying behind the safety line is prohibited.

- 4. RC model aircraft must use the radio-control frequencies currently allowed by the Federal Communications Commission (FCC). Only individuals properly licensed by the FCC are authorized to operate equipment on Amateur Band frequencies.
- RC model aircraft will not operate within three (3) miles of any pre-existing flying site without a frequency-management agreement (AMA Documents #922- Testing for RF Interference; #923- Frequency Management Agreement)

- 6. With the exception of events flown under official AMA Competition Regulations, excluding takeoff and landing, no powered model may be flown outdoors closer than 25 feet to any individual, except for the pilot and the pilot's helper(s) located at the flight line.
- 7. Under no circumstances may a pilot or other person touch a model aircraft in flight while it is still under power, except to divert it from striking an individual. This does not apply to model aircraft flown indoors.
- 8. RC night flying requires a lighting system providing the pilot with a clear view of the model's attitude and orientation at all times.
- 9. The pilot of a RC model aircraft shall:

(a) Maintain control during the entire flight, maintaining visual contact without enhancement other than by corrective lenses prescribed for the pilot.

(b) Fly using the assistance of a camera or First-Person View (FPV) only in accordance with the procedures outlined in AMA Document #550.

#### C. FREE FLIGHT

- 1. Must be at least 100 feet downwind of spectators and automobile parking when the model aircraft is launched.
- 2. Launch area must be clear of all individuals except mechanics, officials, and other fliers.
- 3. An effective device will be used to extinguish any fuse on the model aircraft after the fuse has completed its function.

#### D. CONTROL LINE

- 1. The complete control system (including the safety thong where applicable) must have an inspection and pull test prior to flying.
- 2. The pull test will be in accordance with the current Competition Regulations for the applicable model aircraft category.
- 3. Model aircraft not fitting a specific category shall use those pull-test requirements as indicated for Control Line Precision Aerobatics.
- 4. The flying area must be clear of all utility wires or poles and a model aircraft will not be flown closer than 50 feet to any above-ground electric utility lines.
- 5. The flying area must be clear of all nonessential participants and spectators before the engine is started.





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